NEW PRODUCTS AVAILABLE

FALL 2026 PRODUCT CATALOG

Ramco

Metal Roofing & Siding Panels

Trim Profiles

Post Frame Accessories

Thicker Steel, Delivered Fast!

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OUR MISSION

It's tough to be profitable in the construction business if you have to wait on materials.

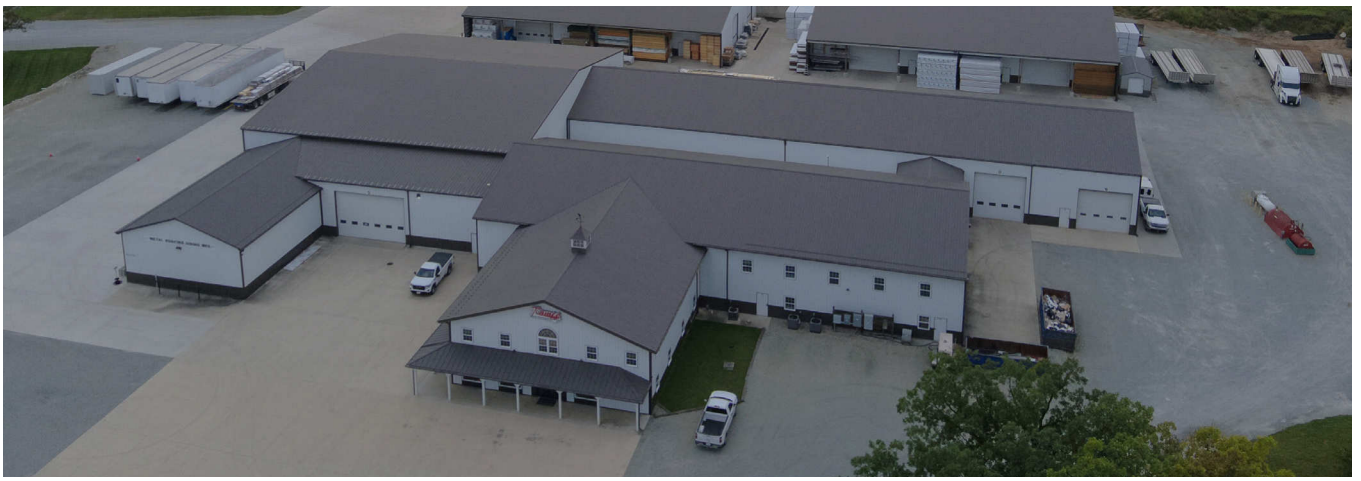
Ramco has developed a unique system that allows our customers to pick up custom length metal roofing and siding the same day or have us unload it on-site in 48 hours. Our customers save money, completing the project more quickly and easily with less damage!

OUR PURPOSE

We believe that the practice of honest business brings glory to God and is a blessing to all. Therefore, the Ramco Team is inspired by, and committed to, customer-focused, profitable business that brings value to all those it touches including owners, team members, customers, vendors and the community.

OUR VALUES

Integrity, Teamwork, Innovation, Quality and Work Ethic



OUR STORY

A Tribute to Our Loyal Customers and Community

In 1998, founder and owner Marvin Ramer, started construction on metal buildings in the Rochester, Indiana area. Marvin soon became dissatisfied with long lead times after having to wait several weeks for metal packages. He quickly began to research the possibilities of buying directly from a national manufacturer.

By 2000, Marvin began retailing metal roofing and siding, buying from several different national companies – thus Ramco was born.

Through the years, Ramco has become the Midwest's premiere metal manufacturer by adding world class manufacturing equipment and facilities, including our Woodburn location in 2013. Additionally, Ramco purchases steel directly from the mill, assuring product availability at the best prices.

In 2023, Ramco again expanded its reach with the addition of a new location in Middlebury. Spring of 2024 the Rochester and Woodburn locations both underwent a substantial expansion, encompassing an additional 70,000 + square feet.

With over two decades of steady growth, Ramco continues to provide our loyal customers with better people and thicker steel in less time.

That said, we are grateful for our journey this far, but in our eyes – we're just getting started.





SHERWIN-WILLIAMS
Coil Coatings

WeatherXL

Color Selection Guide

Standard Lifetime

Brilliant White Δ

Alamo White

Light Stone Δ

Ivory

Tan

Buckskin

Taupe

Burnished Slate Δ

Brown Δ

Bright Red

Rustic Red

Bugundy

Ash Gray Δ

Pewter Gray

Slate Gray

Charcoal Δ

Black Δ

Hunter Green Δ

Forest Green

Ocean Blue

Gallery Blue

Galvalume Δ

Note: This guide is for the following panel profiles: 28-GA Ram Panel, RX-4, 3/4 Corrugated, Classic Corrugated, Modern Plank, Metal-Lap, Board & Batten, Prime-Loc, and 5V.

Note: Δ Available in 26 GA for the following panel profiles: Ram Panel, RX-4, 3/4 Corrugated, and R-Panel.

Disclaimer: Colors may appear different in various lighting conditions and on different surfaces. Samples are intended as a guide only. For the most accurate color representation, refer to our physical Color Selection Card.

SHERWIN-WILLIAMS
Coil Coatings

WeatherXL

Color Selection Guide

Crinkle Lifetime


Autumn Rustic Red


Terra Burnished Slate

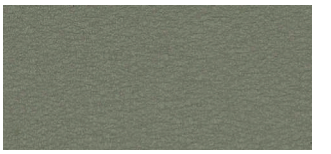

Pebble


Evergreen Hunter Green


Onyx Black


Dark Bronze


Cocoa Brown


Aspen


Granite


Flint Charcoal


Arctic Brilliant White


Dark Slate

Premium Lifetime


Antique Walnut

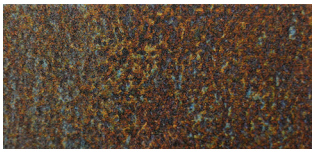

Weathered Wood


Western Rust

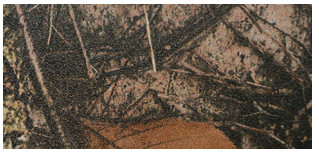

Copper Penny


Rough Cedar


Barnwood


Antique Rust


Driftwood


Woodland Timber


Stormwood Gray


Ledgestone

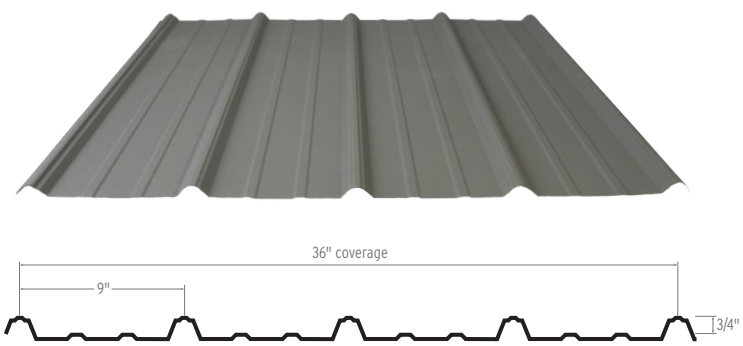
Note: This guide is for the following panel profiles: 28-GA Ram Panel, RX-4, 3/4 Corrugated, Classic Corrugated, Modern Plank, Metal-Lap, Board & Batten, Prime-Loc, and 5V.

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Ram Panel

Crafted For The Professional To Last A Lifetime



Summary

Ram-Panel is versatile and can be used in varying applications, such as residential, commercial, and architectural projects.

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

- 36" Coverage with 3/4" Rib Height
- Minimum Slope: 3/12

LIMITED LIFETIME Paint WARRANTY

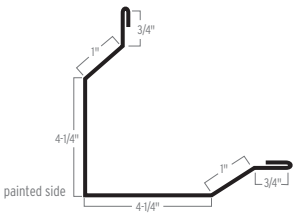
UL LISTED

WeatherXL

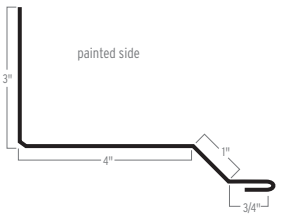
NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

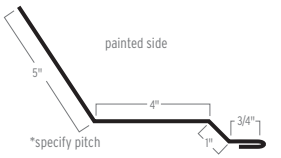
Ram Panel



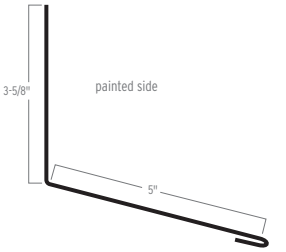
OUTSIDE RAKE CORNER



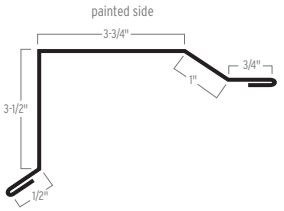
SIDEWALL



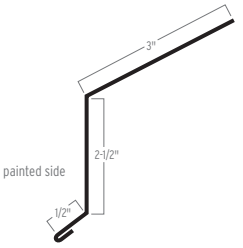
END-WALL



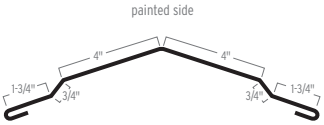
DENVER ENDWALL



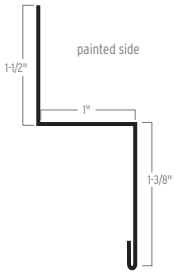
RESIDENTIAL RAKE



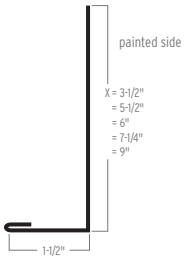
RESIDENTIAL EAVE



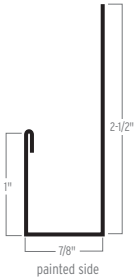
RIDGE CAP



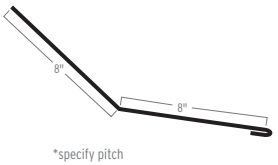
DOUBLE ANGLE



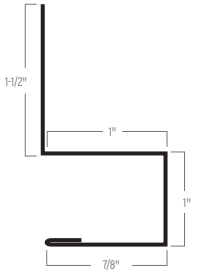
SINGLE ANGLE



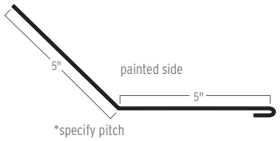
J-TRIM



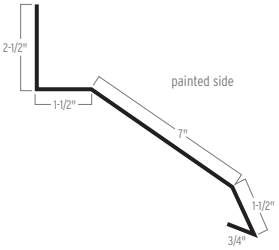
TRANSITION TRIM



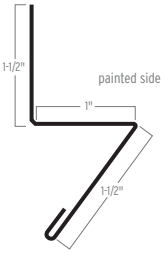
SQUARE BASE TRIM



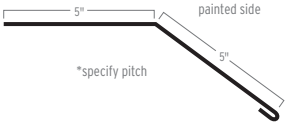
LOWER GAMBREL



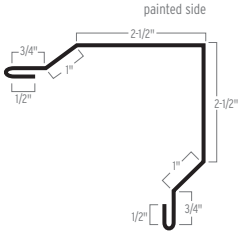
FACE MOUNT TRACK COVER



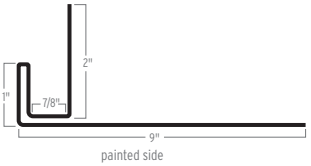
RAT GUARD



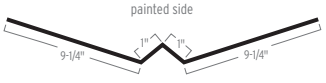
UPPER GAMBREL



MINI CORNER/RAKE



OVERHEAD DOOR JAMB



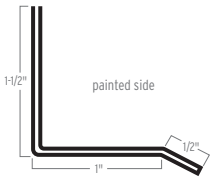
VALLEY TRIM



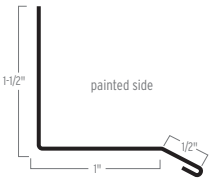
RESIDENTIAL HIP CAP

Trims

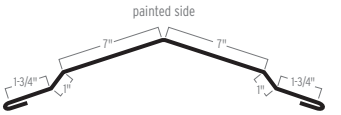
Ram Panel



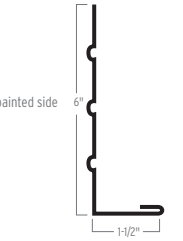
DOUBLE BENT DRIP CAP



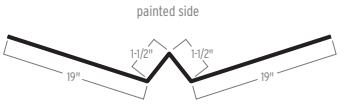
SINGLE BENT DRIP CAP



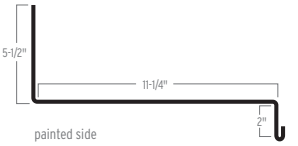
WIDE RIDGE CAP



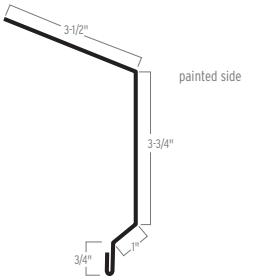
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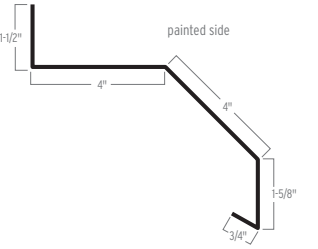
WIDE VALLEY TRIM



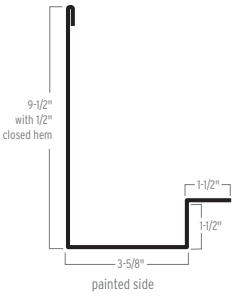
SOFFIT BOX



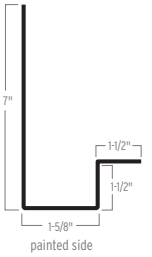
FASCIA EAVE



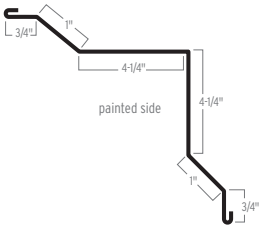
TOP MOUNT TRACK COVER



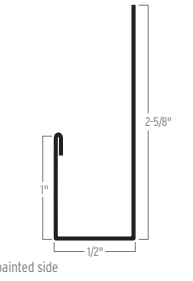
DJ8 WIDE JAMB TRIM



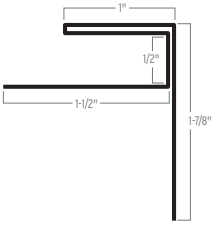
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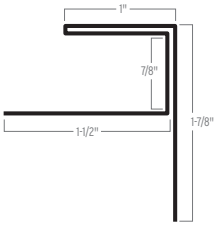
INSIDE CORNER



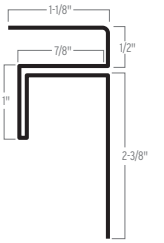
SOFFIT J-TRIM



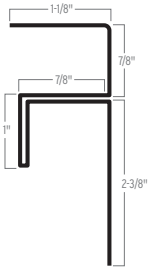
F TRIM FOR SOFFIT



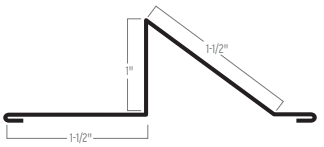
F TRIM FOR PANEL



F&J FOR SOFFIT



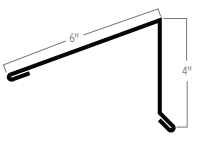
F&J FOR PANEL



SR STANDARD RAIL



FLATSHEET



HIGH SIDE TRIM



DRIPSTOP

TECHNICAL DATA

- UL 723 Approved — Meets flame spread and smoke generation requirements for insurance
- Antimicrobial Material — Polyester and rubber = NO mold or mildew issues
- Water Absorption Capacity — Holds up to 10 times its weight in water (> 1 quart per 10 square foot)
- Extremely Resistant — Not susceptible to ripping, tearing or deterioration
- Adhesion Warranty — Adhesion improves with age and is backed by a 20-year adhesion warranty
- Durable — Material has been tried and proven (marketed for 15+ years) in every climate condition across the globe.
- Animal Confinement — Creates another layer of protection from corrosive elements, making it viable for livestock confinement
- Noise Reduction — Helps reduce rain and reflective noise up to 20%
- Easy to Clean — With a hose or pressure washer
- Available in Ram Panel, RX-4 Panel and R-Panel

THE DRIP STOP SOLUTION

When temperature and humidity conditions reach the dewpoint, moisture condenses on the underside of an uninsulated metal roof. If there is a lot of condensation, drops of water form and start to fall, causing damage to the contents below. The traditional method for dealing with condensation is to try to insulate the roof so that the temperature on the panel never reaches the dew point.

The roof panel with DRIPSTOP anti-condensation felt provides a medium for trapping the moisture in the specially designed pockets formed in the membrane. DRIPSTOP holds the moisture until normal dew point conditions return, and the moisture is released back into the air in the form of normal humidity. DRIPSTOP anti-condensation felt is self adhesive and is applied to the metal panel in the roll forming process. As a result, DRIPSTOP arrives at the building site already in place and installs with the roofing panels.

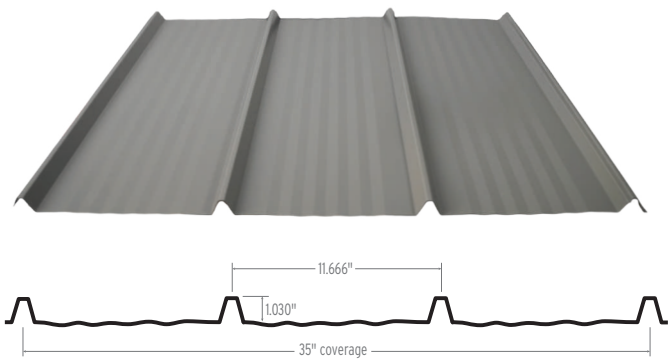
AREAS OF USE

- Post Frame / Agricultural Buildings — grain and equipment storage, livestock confinement, outbuildings
- Steel Buildings
- Self Storage Units
- Workshops / Detached Garages
- Retrofit or Re-roofing Residential Buildings



RX-4 Panel

Crafted For The Professional To Last A Lifetime



Summary

Ramco's RX-4 panel is suited for roofing & siding applications. The exposed fastener panel offers a high end residential look.

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

- 35" Coverage with 1.030" Rib Height
- Minimum Slope: 3/12

LIMITED LIFETIME Paint WARRANTY

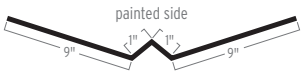
UL LISTED

WeatherXL

NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

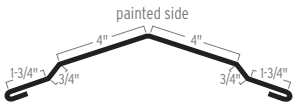
RX-4



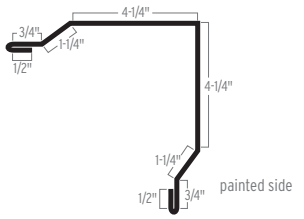
VALLEY TRIM



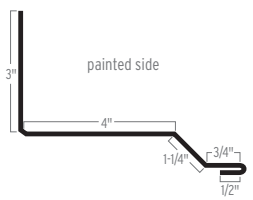
WIDE VALLEY TRIM



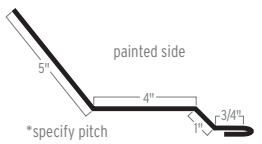
RIDGE CAP



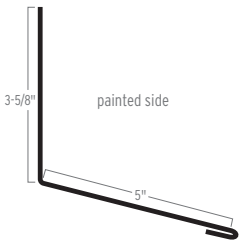
OUTSIDE CORNER RAKE



SIDEWALL



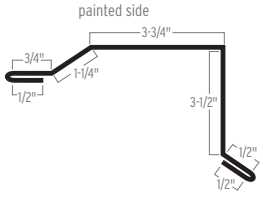
END-WALL



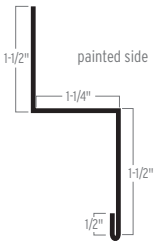
DENVER ENDWALL



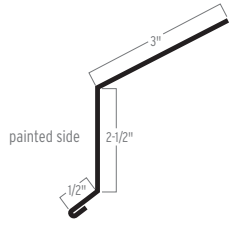
FLAT SHEET



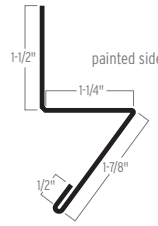
RESIDENTIAL RAKE



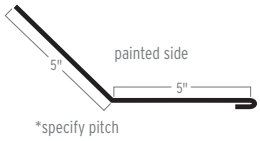
DOUBLE ANGLE



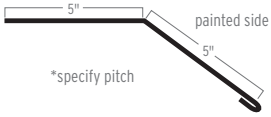
RESIDENTIAL EAVE



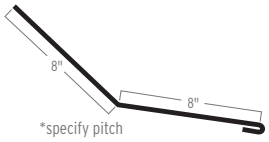
RAT GUARD



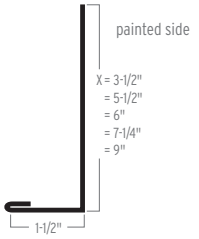
LOWER GAMBREL



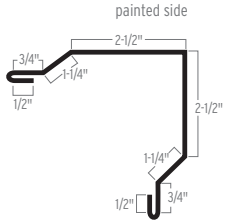
UPPER GAMBREL



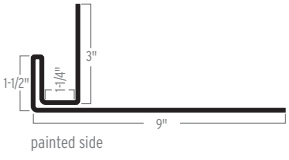
TRANSITION TRIM



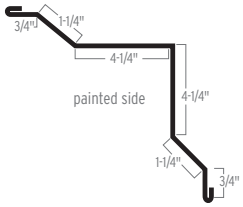
SINGLE ANGLE



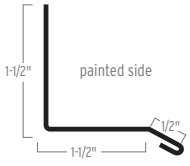
MINI CORNER/RAKE



OVERHEAD DOOR JAMB



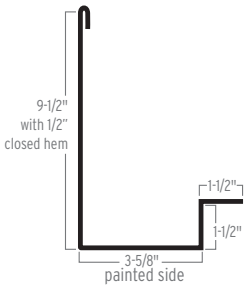
INSIDE CORNER



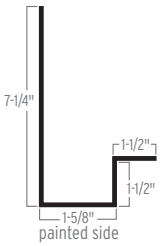
SINGLE BENT DRIP CAP

Trims

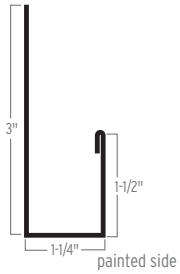
RX-4



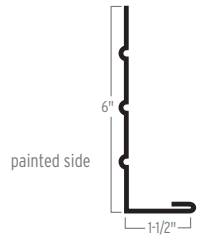
DJ8 WIDE JAMB TRIM



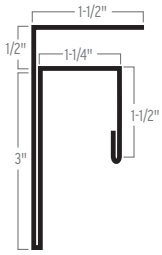
DJ8 JAMB TRIM



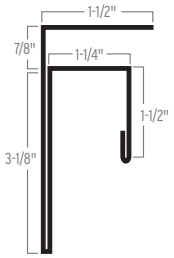
J-TRIM



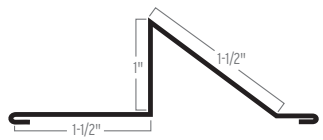
BEADED FASCIA



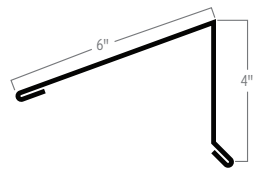
F&J FOR SOFFIT



F&J FOR PANEL



SR STANDARD RAIL

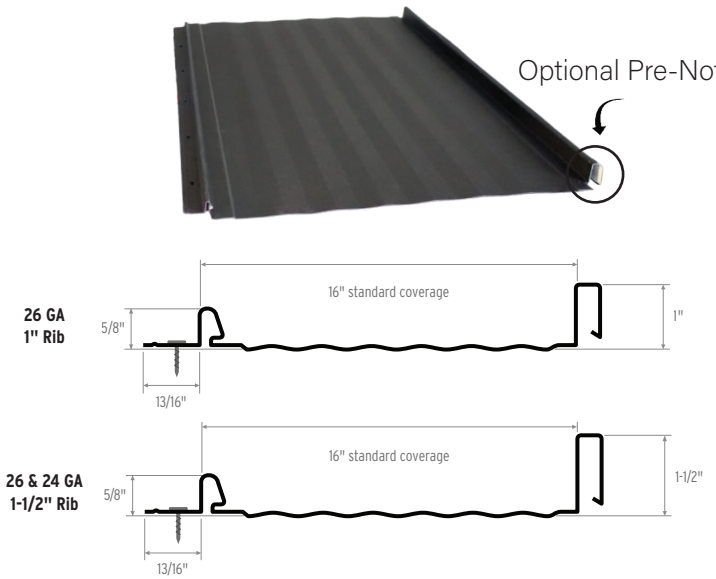


HIGH SIDE TRIM



Standing Seam

Crafted For The Professional To Last A Lifetime



Summary

Standing Seam is designed with a concealed fastener system. Additionally the panel comes with a pre-notched option which saves contractors installation time on the job site.

Panel Specifications

Thickness

- 26 Gauge Steel — .0185" Before Paint .0202" After Paint
- 24 Gauge Steel — .0225" Before Paint .0254" After Paint

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- 26 Gauge Sherwin Williams Weather XL
- 24 Guage Kynar 500 in select colors

Sizing

- 26 Gauge Steel with 1" Rib Height
- 26 Gauge Steel with 1.5" Rib Height
- 24 Gauge Steel with 1.5" Rib Height
- Minimum Slope: 3/12

LIMITED LIFETIME Paint WARRANTY

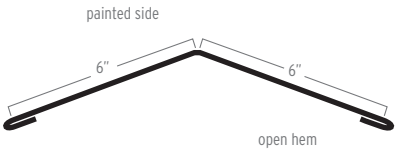
UL LISTED

WeatherXL

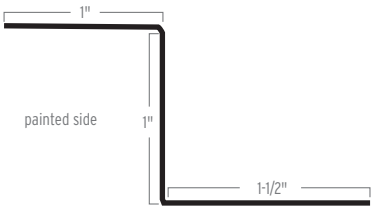
NOTE: Color selection guides for this panel can be found on page 15.

1″ Trims

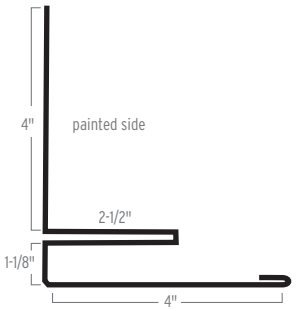
Standing Seam



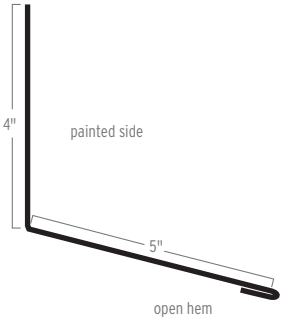
CONCEALED FASTENER RIDGE



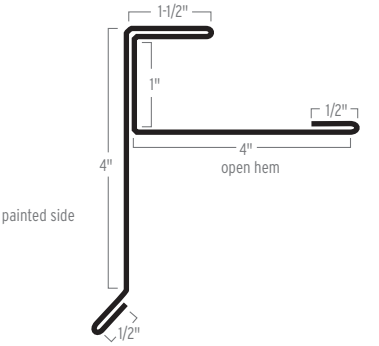
SOLID & VENTED Z TRIM



TRIM FIRST CONCEALED FASTENER SIDEWALL



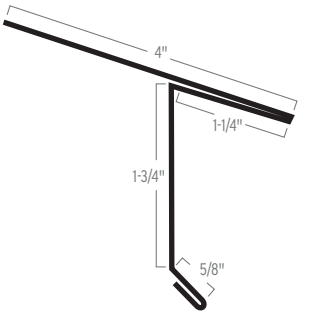
CONCEALED FASTENER ENDWALL



CONCEALED FASTENER RAKE



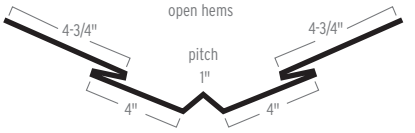
OFF-SET CLEAT



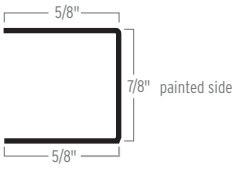
D-EDGE



TRANSITION TRIM

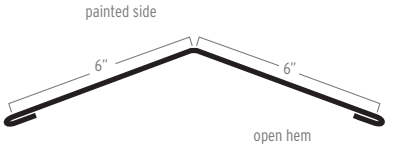


VALLEY TRIM

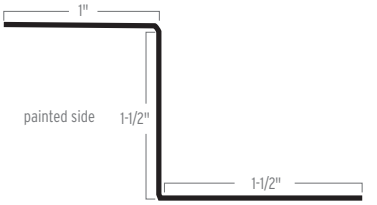


FILLER TRIM

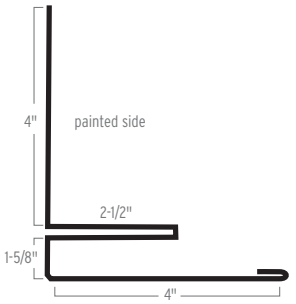
1.5" Trims
Standing Seam



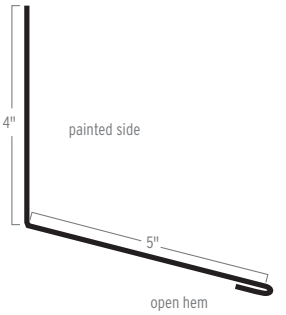
CONCEALED FASTENER RIDGE



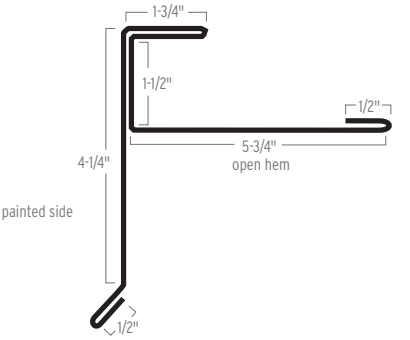
SOLID & VENTED Z TRIM



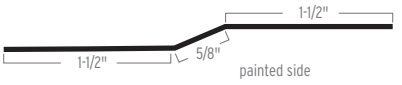
TRIM FIRST CONCEALED FASTENER SIDEWALL



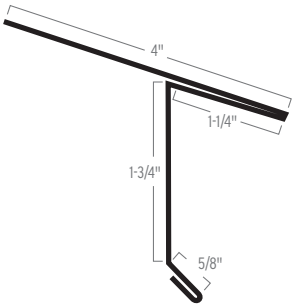
CONCEALED FASTENER DENVER ENDWALL



CONCEALED FASTENER RAKE



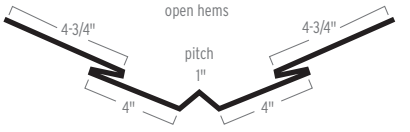
OFF-SET CLEAT



D-EDGE



TRANSITION TRIM



VALLEY TRIM

SHERWIN-WILLIAMS Coil Coatings

Standing Seam

WeatherXL

Color Selection Guide

26-GA Smooth Colors

Brilliant White


Brown


Hunter Green


Rustic Red


Ocean Blue


Burnished Slate


Burgundy


Black


Charcoal


Copper Penny


Galvalume®


Western Rust

26-GA Crinkle Colors


Flint Charcoal


Terra Burnished Slate


Cocoa Brown


Autumn Rustic Red


Evergreen Hunter Green


Onyx Black


Dark Slate


Dark Bronze

24-GA Kynar Colors


Classic Green


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Burnished Slate


Mansard Brown


Regal Blue


Terra Cotta


Colonial Red


Charcoal

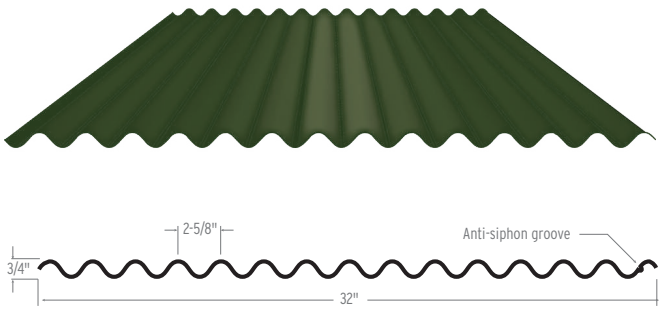

Slate Gray

Disclaimer: Colors may appear different in various lighting conditions and on different surfaces. Samples are intended as a guide only. For the most accurate color representation, refer to our physical Color Selection Card.



3/4” Corrugated

Crafted For The Professional To Last A Lifetime



Summary

The 3/4” Corrugated is a popular panel with a modern and contemporary design. The panel is versatile for interior and exterior uses with crinkle and standard color options to choose from.

LIMITED LIFETIME Paint WARRANTY

WeatherXL

Panel Specifications

Thickness

- 28 Gauge Steel - .0157” Before Paint .0176” After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

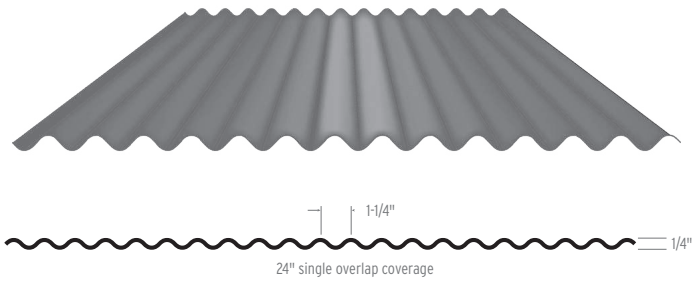
- 32” Coverage with 3/4” Rib Height
- Minimum Slope: 3/12

NOTE: Color selection guides for this panel can be found on pages 3 and 4.



Classic Corrugated

Crafted For The Professional To Last A Lifetime



Summary

The Classic Corrugated (1-1/4 corrugated) is an accent panel that is suited for interior and exterior projects. This panel is great for eye-catching wainscot, dormer accents, bars, kitchen islands and other creative projects.

LIMITED LIFETIME Paint WARRANTY

WeatherXL

Panel Specifications

Thickness

- 28 Gauge Steel (Select Colors Produced in 29 Gauge)

Rust Protection

- AZ50 Galvalume Substrate

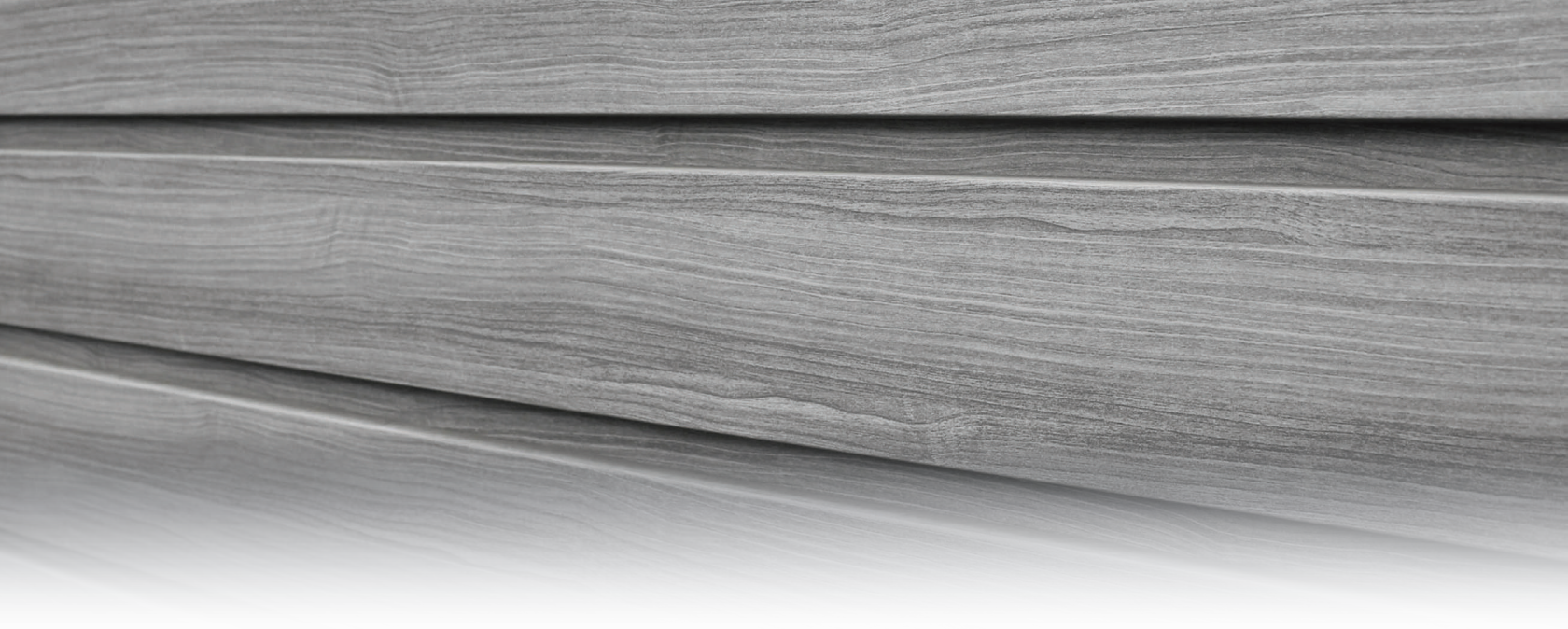
Paint System

- Acrylic Coated Galvalume

Sizing

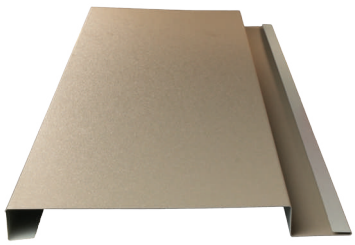
- 24" Coverage with 1/4" Rib Height

NOTE: Color selection guides for this panel can be found on pages 3 and 4.

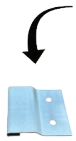


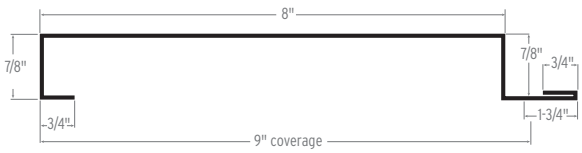
Modern Plank

Crafted For The Professional To Last A Lifetime



Installs With Clips





Summary

The modern plank is an accent panel which provides a distinct look to add a modern touch to your project.

LIMITED LIFETIME Paint WARRANTY

WeatherXL

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

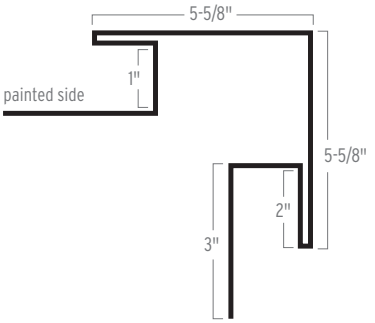
Sizing

- 9" Coverage with 7/8" Rib Height

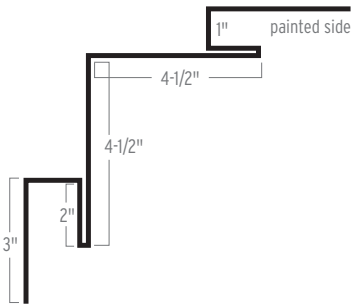
NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

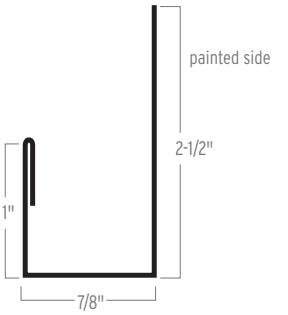
Modern Plank



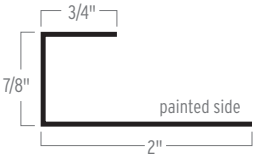
OUTSIDE CORNER



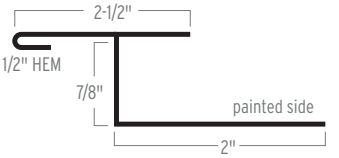
INSIDE CORNER



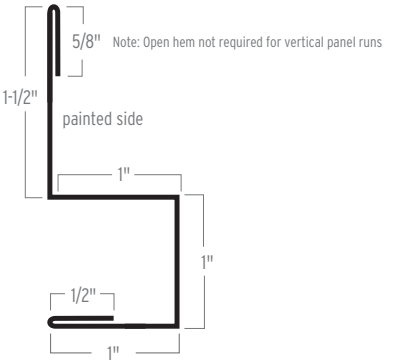
J-TRIM



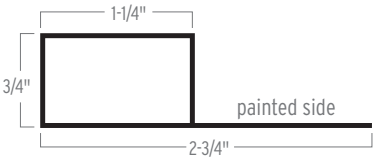
MODERN PLANK SEAM TRIM PART 1



MODERN PLANK SEAM TRIM PART 2



SQUARE BASE TRIM

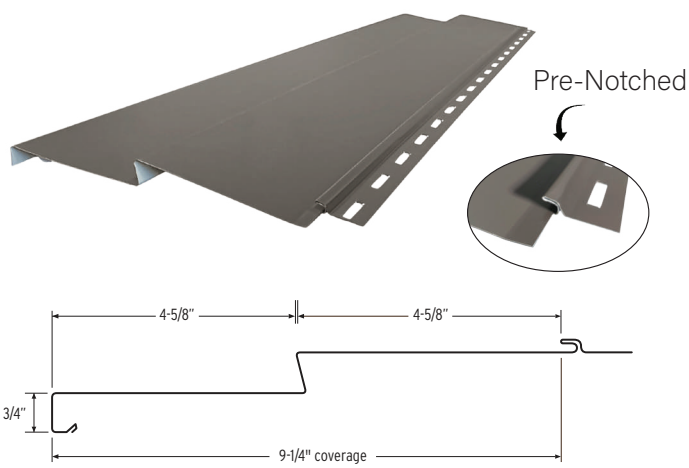


MODERN PLANK UPPER FINISH



Signature Double Lap

Crafted For The Professional To Last A Lifetime



Summary

Signature Double Lap provides a great alternative to traditional wood siding options and can be used in commercial and residential settings.

LIMITED LIFETIME Paint WARRANTY

WeatherXL

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

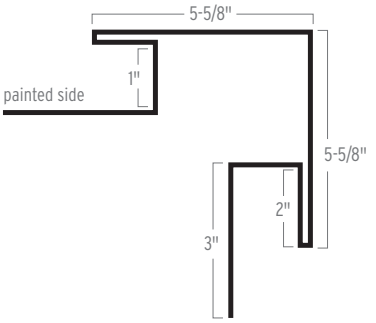
Sizing

- 9-1/4" Coverage with 3/4" Rib Height

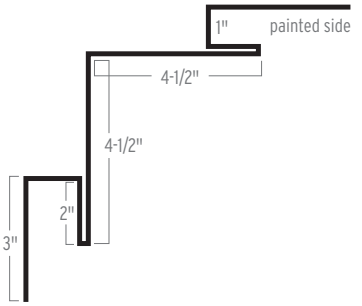
NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

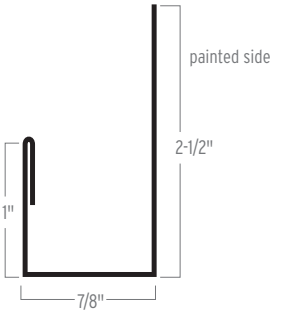
Signature Double Lap



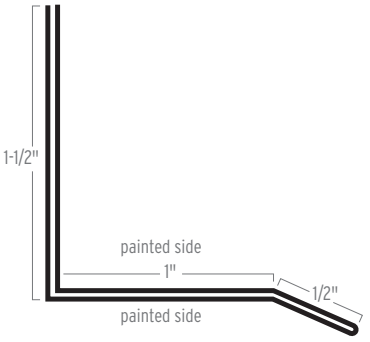
OUTSIDE CORNER



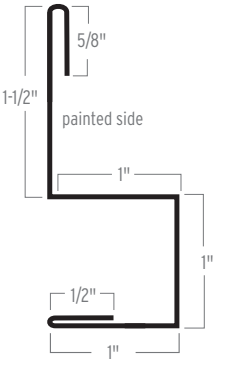
INSIDE CORNER



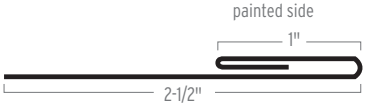
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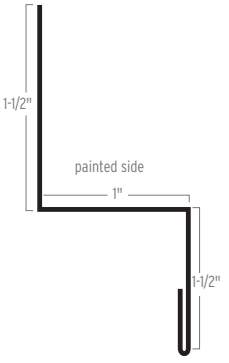
DRIP CAP 1"



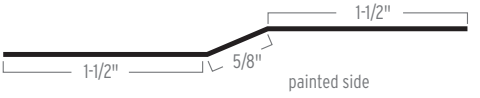
SQUARE BASE TRIM



UTILITY TRIM



DOUBLE ANGLE

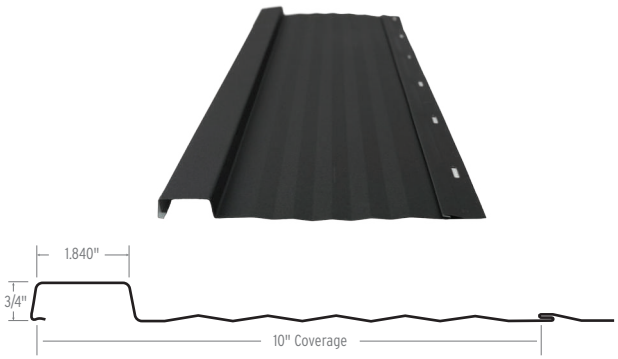


OFF-SET CLEAT



Board and Batten

Crafted For The Professional To Last A Lifetime



Summary

The Board and Batten panel is a concealed fastener panel that takes place of historically wooden siding, but now boasts the longevity of metal.

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

- 10" Coverage with .75" Rib Height

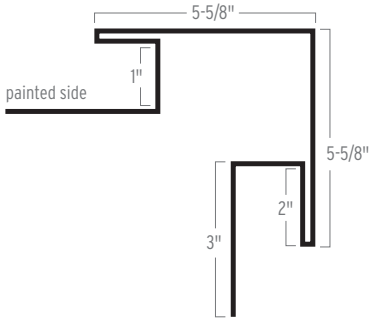
LIMITED LIFETIME Paint WARRANTY

WeatherXL

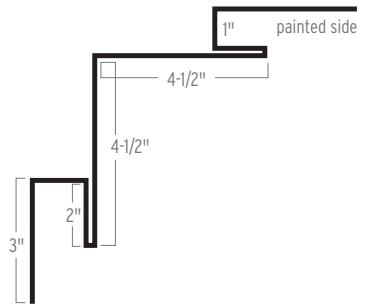
NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

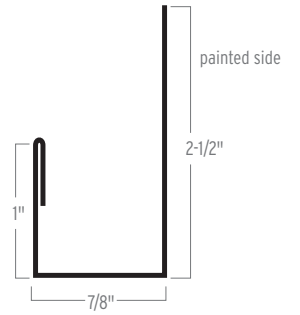
Board and Batten



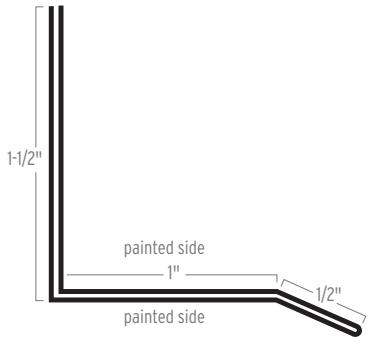
OUTSIDE CORNER



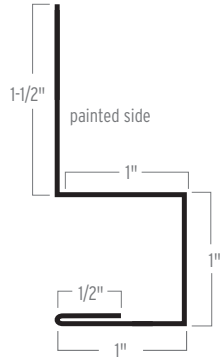
INSIDE CORNER



J-TRIM



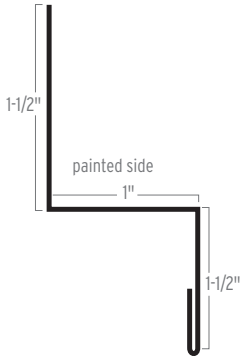
DRIP CAP 1"



SQUARE BASE TRIM



UTILITY TRIM



DOUBLE ANGLE



OFF-SET CLEAT



Prime Loc Siding

Crafted For The Professional To Last A Lifetime



Summary

A sleek, durable siding solution. Perfect for agricultural, industrial, retail, and residential projects. Prime Loc offers long-lasting performance and visual appeal.

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL
- Kynar 500 in select colors

Sizing

- 13.5" Coverage with .75" Rib Height
- Available in 10' 2" and 12' 2" lengths

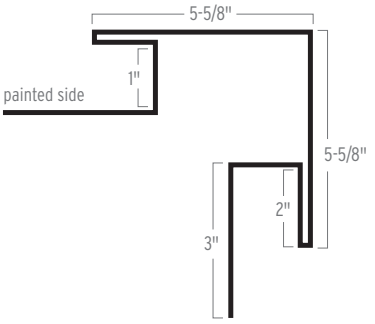
LIMITED LIFETIME Paint WARRANTY

WeatherXL

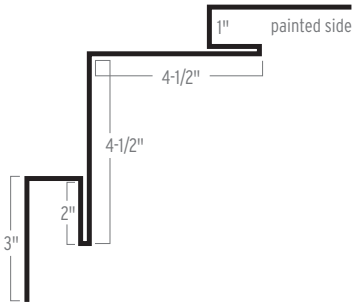
NOTE: Color selection guides for this panel can be found on pages 3 and 4.

Trims

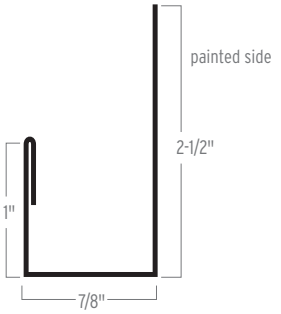
Prime Loc Siding



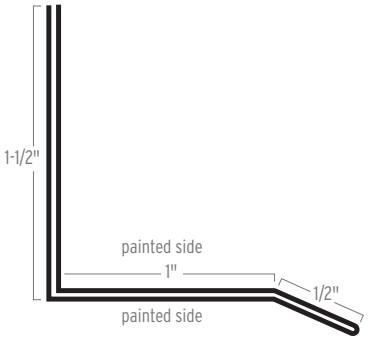
OUTSIDE CORNER



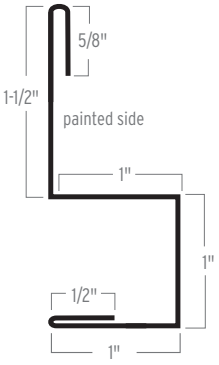
INSIDE CORNER



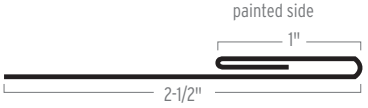
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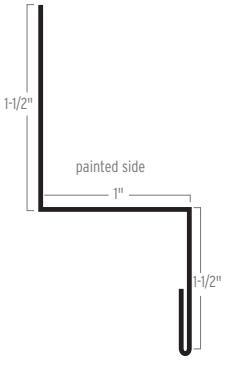
DRIP CAP 1"



SQUARE BASE TRIM



UTILITY TRIM

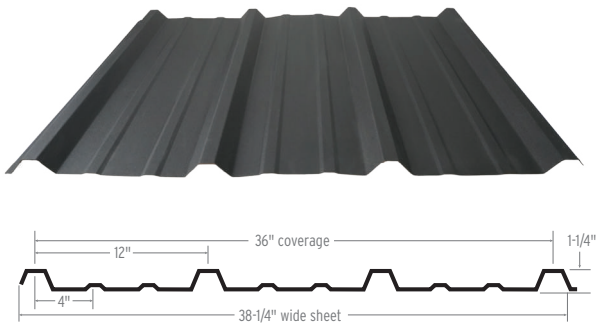


DOUBLE ANGLE



R-Panel

Crafted For The Professional To Last A Lifetime



Summary

The popular and versatile R-Panel features a classic look and is used primarily for commercial, post-frame and steel frame building applications.

Panel Specifications

Thickness

- 26 Gauge Steel - .0185" Before Paint .0202" After Paint
- 80,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

- 36" Coverage with 1.25" Rib Height
- Minimum Slope: 1/12

LIMITED LIFETIME Paint WARRANTY

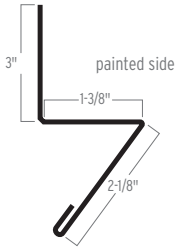
UL LISTED

WeatherXL

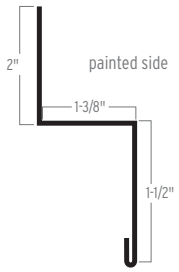
NOTE: Color selection guides for this panel can be found on page 28.

Trims

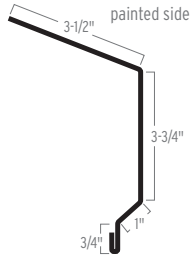
R-Panel



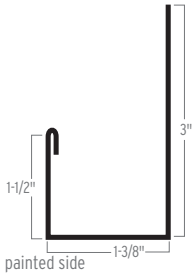
RAT GUARD



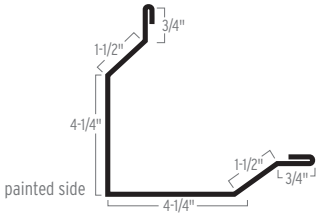
DOUBLE ANGLE



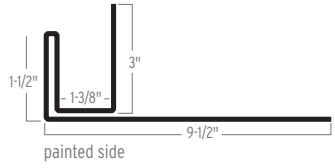
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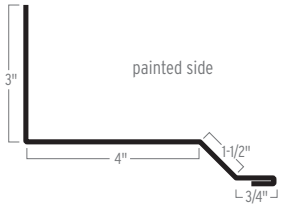
J-TRIM



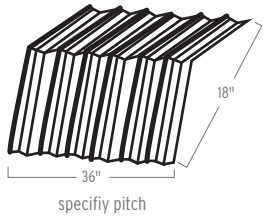
OUTSIDE CORNER



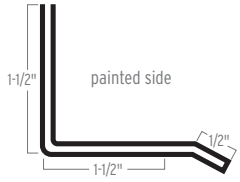
OVERHEAD DOOR TRIM



SIDEWALL



FORMED RIDGE CAP



DRIP CAP

SHERWIN-WILLIAMS
Coil Coatings

WeatherXL

Color Selection Guide

26 Gauge Lifetime

Brilliant White


Burnished Slate

Light Stone


Ash Gray


Galvalume


Brown


Charcoal


Black

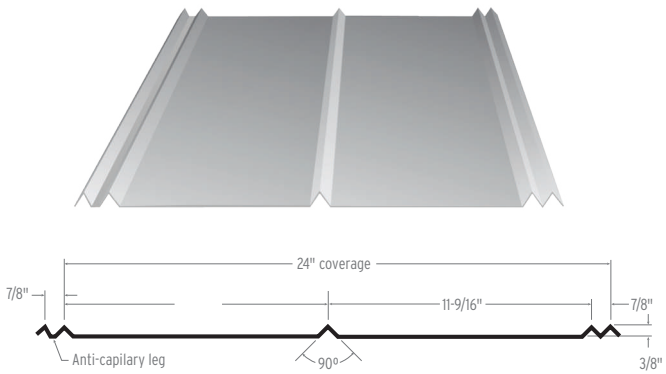

Hunter Green

Disclaimer: Colors may appear different in various lighting conditions and on different surfaces. Samples are intended as a guide only. For the most accurate color representation, refer to our physical Color Selection Card.



5-V Panel

Crafted For The Professional To Last A Lifetime



Summary

Ramco's 5-V panel is suited for interior use. The unique panel is a great accent panel that can add stylish detail to your project.

LIMITED LIFETIME Paint WARRANTY

WeatherXL

Panel Specifications

Thickness

- 28 Gauge Steel - .0157" Before Paint .0176" After Paint
- Full Hard 88,000 PSI Min

Rust Protection

- AZ50 Galvalume Substrate

Paint System

- Sherwin Williams Weather XL

Sizing

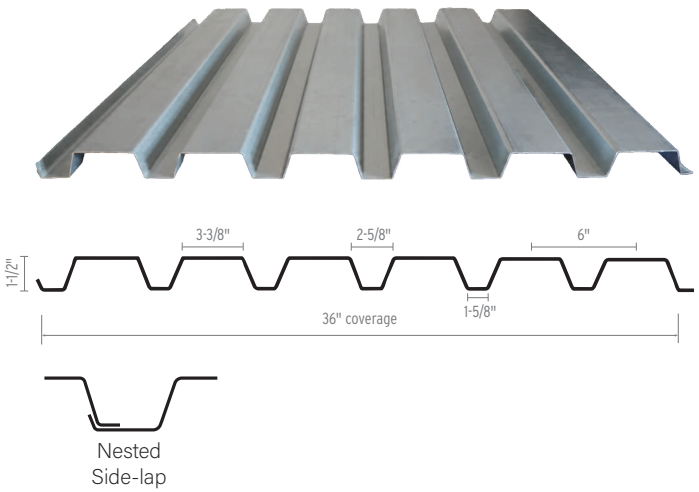
- 24" Coverage with .75" Rib Height

NOTE: Color selection guides for this panel can be found on pages 3 and 4.



B Deck

Crafted For The Professional To Last A Lifetime



Summary

B Deck combines durability with versatility, offering a dependable base that adapts to a variety of commercial and industrial applications.

Panel Specifications

- Grade 50 Steel
- 1.5B-36 Deck Used With Side-Lap Screws

Thickness

- 22 Gauge Steel
- 20 Gauge Steel

Paint System

- ASTM A653 SS GR50 Min, With G60 Or G90, White Or Gray Primer Optional

Sizing

- 3′ to 30′

Section Properties

Deck Gauge	Deck Weight w_{dd} (psf)	Base Metal Thickness t (in.)	Yield Strength F_y (ksi)	Effective Moment of Inertia at Service Load $I_d = (2I_e + I_g)/3$		Effective Section Modulus at F_y = 50 ksi		Allowable Movement		Vertical Web Shear
				I_d+ (in^4/ft)	I_d- (in^4/ft)	S_e+ (in^3/ft)	S_e- (in^3/ft)	M_n+/Ω (lb-ft/ft)	M_n-/Ω (lb-ft/ft)	V_n/Ω (lb/ft)
22	1.6	0.0295	50	0.155	0.178	0.169	0.179	422	447	2654
20	2.0	0.0358	50	0.197	0.217	0.224	0.229	559	571	3207

Bearing Lengths of Webs

Deck Gauge	One-Flange Loading						Two-Flange Loading					
	End Bearing				Interior Bearing		End Bearing				Interior Bearing	
	1-1/2"	2"	3"	4"	3"	4"	1-1/2"	2"	3"	4"	3"	4"
22	807	887	1021	1115	1482	1602	842	908	1017	1093	1834	1994
20	1153	1263	1448	1574	2127	2289	1274	1368	1525	1632	2662	2881

Inward Uniform Allowable Loads, ASD (psf)

Deck Gauge	Spans	Criteria	Span (ft-in.)										
			2'-0"	3'-0"	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"
22	Single	W_n/Ω	843	375	211	135	94	69	53	42	34	28	23
		L/240	-	-	159	81	47	30	20	14	10	8	6
	Double	W_n/Ω	823	382	219	141	98	72	56	44	36	29	25
		L/240	-	-	-	-	-	-	55	39	28	21	16
	Triple	W_n/Ω	997	470	271	175	122	90	69	55	44	37	31
		L/240	-	-	-	-	102	64	43	30	22	17	13
20	Single	W_n/Ω	1117	497	279	179	124	91	70	55	45	37	31
		L/240	-	478	202	103	60	38	25	18	13	10	7
	Double	W_n/Ω	1044	487	279	180	126	93	71	56	46	38	32
		L/240	-	-	-	-	-	-	67	47	34	26	20
	Triple	W_n/Ω	1260	598	345	223	156	115	88	70	57	47	40
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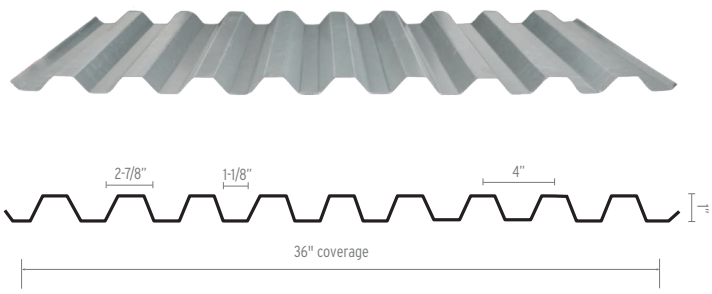
Notes:

- Table does not account for web crippling. Required bearing should be determined based on specific span conditions.
- The "-" symbol indicates that the uniform allowable load based on deflection exceeds the allowable load based on stress.



Form Deck

Crafted For The Professional To Last A Lifetime



Summary

Form Deck provides a strong, reliable steel base designed specifically to support concrete slabs during construction.

Panel Specifications

- Grade 80 Steel
- Vented Option

Thickness

- 22 Gauge Steel
- 20 Gauge Steel

Paint System

- ASTM A653 SS GR50 Min, With G60 Or G90, White Or Gray Primer Optional

Sizing

- 3′ to 30′

Section Properties

Deck Gauge	Deck Weight w_{dd} (psf)	Base Metal Thickness t (in.)	Yield Strength F_y (ksi)	Effective Moment of Inertia at Service Load $I_d = (2I_e + I_g)/3$		Effective Section Modulus at F_y = 50 ksi		Allowable Movement		Vertical Web Shear
				I_d+ (in^4/ft)	I_d- (in^4/ft)	S_e+ (in^3/ft)	S_e- (in^3/ft)	M_n+/Ω (lb-ft/ft)	M_n-/Ω (lb-ft/ft)	V_n/Ω (lb/ft)
22	1.5	0.0295	60	0.064	0.062	0.120	0.125	4298	4493	3584
20	1.8	0.0358	60	0.080	0.078	0.154	0.153	5521	5509	4339

Shear and Web Crippling

Deck Gauge	V_n/Ω (lbs/ft)	One-Flange Loading End Bearing			One-Flange Loading Interior Bearing		
		1-1/2"	2"	3"	1-1/2"	2"	3"
22	3584	1261	1386	1595	1947	2112	2389
20	4339	1785	1955	2242	2781	3006	3384

Notes:

- Section properties and ASD flexural strengths are calculated in accoradance with ANSI/SDI RD-2017, AISI S100-2012 and AISI S100-2016

Allowable Uniform Downward Loads, ASD (psf)

Spans	Gage	Span (ft-in.) 2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	5'-6"	6'-0"	6'-6"	7'-0"
Single	**22**	716	458	318	234	179	142	115	95	80	68	58
	20	920	589	409	300	230	182	147	122	102	87	75
Double	**22**	749	479	333	245	187	148	120	99	83	71	61
	20	918	588	408	300	230	181	147	121	102	87	75
Triple	**22**	936	599	416	306	234	185	150	124	104	89	76
	20	1148	735	510	375	287	227	184	152	128	109	94

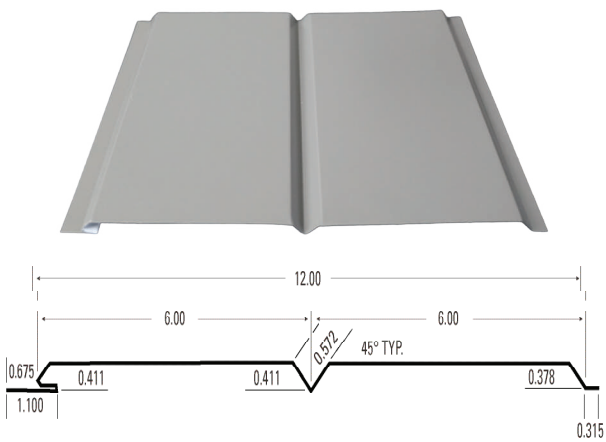
Notes:

- Table does not account for web crippling. Required bearing should be determined based on specific span conditions.



Pro-Fit 12” Soffit

Crafted For The Professional To Last A Lifetime



Summary

Pro-Fit soffit is made for both residential and commerical buildings. Additionally the soffit comes pre-cut which saves contractors installation time on the job site.

Panel Specifications

- Solid and Vented Steel Soffit
- 28 Gauge Steel
- Over 40+ Colors Available

Sizing

- Custom Soffit Cuts from 8” to 12’

Paint System

- Sherwin Williams Weather XL

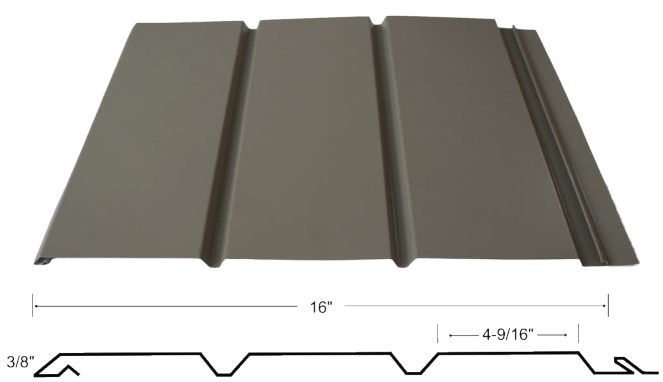
LIMITED LIFETIME Paint WARRANTY

WeatherXL



Pro-Fit 16” Soffit

Crafted For The Professional To Last A Lifetime



Summary

Pro-Fit soffit is made for both residential and commerical buildings. Additionally the soffit comes pre-cut which saves contractors installation time on the job site.

Panel Specifications

- Solid and Vented Steel Soffit
- 28 Gauge Steel
- Over 40+ Colors Available

Sizing

- Custom Soffit Cuts from 8” to 12’

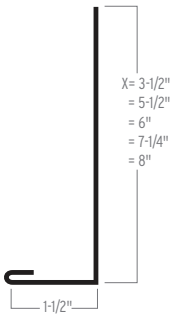
Paint System

- Sherwin Williams Weather XL

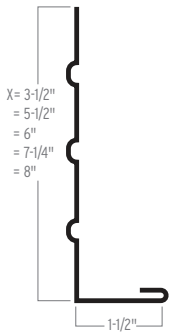
LIMITED LIFETIME Paint WARRANTY

WeatherXL

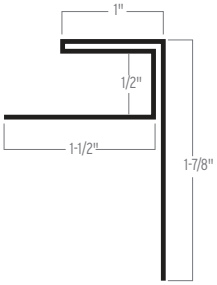
Soffit & Fascia



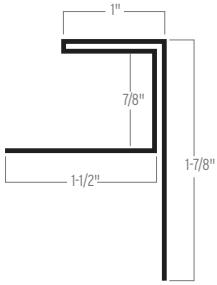
SINGLE ANGLE



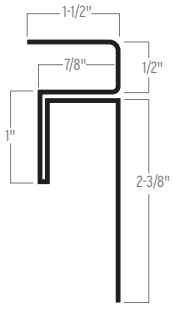
BEADED FASCIA



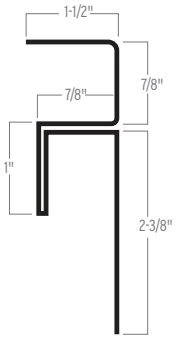
F-TRIM FOR SOFFIT



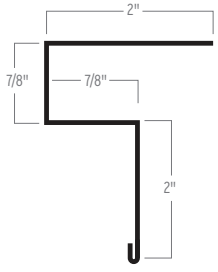
F-TRIM FOR PANEL



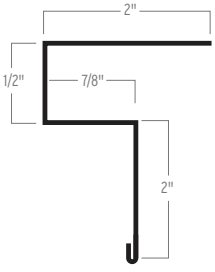
F&J FOR SOFFIT



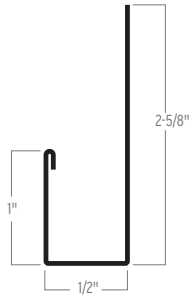
F&J FOR PANEL



SOFFIT TRIM FOR PANEL



SOFFIT TRIM FOR SOFFIT



SOFFIT J-TRIM



Solid-Wall Bracket System

Crafted For The Professional To Last A Lifetime

Wet Set Option



Dry Set Option

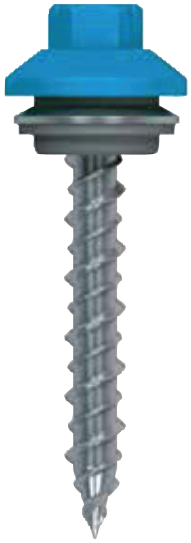


The Solid Wall brackets help you build strong foundations and walls quickly and easily - saving you time on the jobsite.

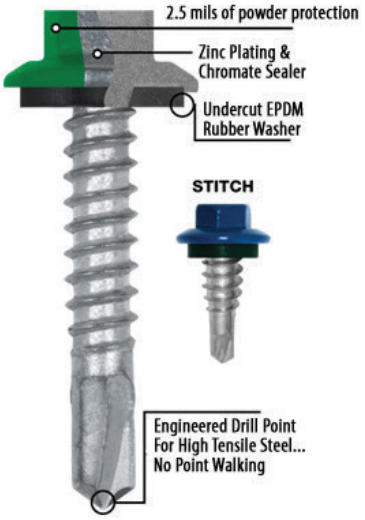
Specifications

- Wet & Dry Set option available
- Dry Set is suited for situations where foundation has been poured and cured.
- Can be used in new buildings or remodel projects
- Wet set can be installed when concrete is still wet.

FASTENERS







ULTIMATE SCREW

- Lifetime 40 Year Warranty Long Life Fastener.
- Designed to fasten steel roofing to wood purlins used in post-frame construction, & plywood or OSB used in residential construction.
- 5/16 cupped HWH with a molded ZAMAC 5 Zinc-Aluminum alloy provides lifetime protection against red rust on the head & washer. The ZAMAC 5 alloy provides more strength than more common ZAMAC 3 alloy. You may obtain a free copy of the written warranty upon request.
- UlTIMATE is an excellent choice for GALVALUME & other long-life metal roof panels.
- Threads transition from fine to coarse to generate superior holding strength in various wood substrates.
- Sharp point with pronounced lead thread consistently drills high-tensile 29 & 26 gauge steel with no "point walking."
- Type 17 point reduces metal shavings that can embed themselves in the rubber washer.

#10 WOODTITE

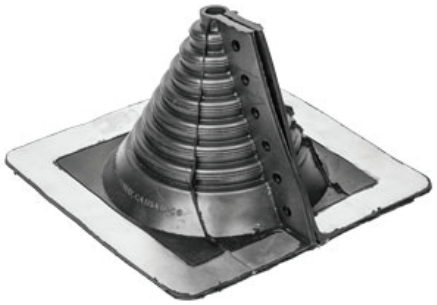
- Innovative hybrid threads penetrate metal panels, hard woods and knots allowing for quicker installation
- Self tapping type-17 point, to help remove pigtails
- Nonconductive washer
- #10 diameter, 14 threads per inch
- Carbon Steel with Oxyseal coating

STEELBINDER MAXX SCREW

- Fastener designed to attach metal roof and sidewall panels used in pre-engineered metal building applications.
- #12 Diameter 5/16 Cupped HWH self-drilling fastener easily penetrates steel up to .210 in thickness with no "point walking". 1/4 Stitch will securely fasten 2 layers of 26 GA with no strip-out.
- Cupped head & washer encapsulate EPDM rubber washer and provide a secure seal even when driven at an angle.
- Stocked in Ramco Commercial Colors only

Pipe Boots





Summary

Pipe boots are waterproof flashing for the pipes that come out of your roof.

Boot Specifications

Standard Boots

Sizes	Temp Rating
1-1/4″ - 4″	238 Degrees
3″- 6″	238 Degrees
4″ - 7″	238 Degrees
5″ - 9″	238 Degrees
6″ - 11″	238 Degrees
7″ - 13″	238 Degrees
10″ - 18″	238 Degrees

High Temp Boots

Sizes	Temp Rating
4″ - 7″	392 Degrees
7″ - 13″	392 Degrees

Split Boots

Sizes	Temp Rating
1/2″ - 4″	238 Degrees
3-1/4″ - 10″	238 Degrees

Windows



BARN STYLE HOPPER WINDOWS
22 X 29 | RO 23-1/2 X 30-1/2



WHITE VINYL SLIDER WINDOW
36 X 24 | RO 36-1/2 X 23-1/2
36 X 36 | RO 36-1/2 X 35-1/2*
48 X 36 | RO 48-1/2 X 35-1/2*



WHITE VINYL SINGLE HUNG
30 X 36 | RO 30-1/2 X 36-1/2*
36 X 48 | RO 36-1/2 X 48-1/2*

*WITH OR WITHOUT GRIDS

Cupolas



Window Cupola

24x24" cupola with windows
36x36" cupola with windows
48x48" cupola with windows



Louver Cupola

24x24" cupola with louvers
36x36" cupola with louvers
48x48" cupola with louvers

Summary:

Prepainted 28 gauge construction.
Available in Ramco colors.
All metal edges are hemmed.
No need to worry about red-rust.
Bird screen included for mounting in curb.
Roof and sides interlock for weather-tite connection.
24", 36", and 48" shipped unassembled.

Stock Weathervanes:

24"	30"
Country Doctor	Buck
Eagle	Country Doctor
Horse	Cow
Rooster	Eagle
	Horse
	Rooster





STEEL ENTRY DOORS

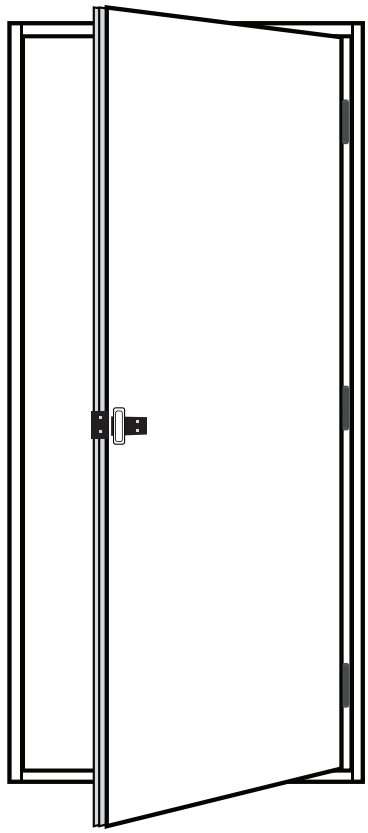


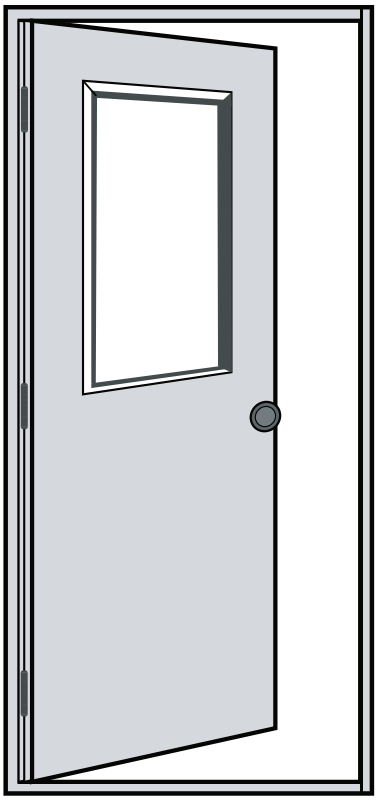
HEAVY DUTY T8 THERMALLY BROKEN DOOR

3068 RIGHT OR LEFT HAND SWING

OPTIONAL 9-LIGHT 22 X 36
ALUMINUM FRAME WINDOW

- Excellent energy savings
- Attractive seamless appearance
- Low maintenance (no painting)
- Durable yet economical
- Full thermal break of jambs, header / threshold and panel
- 16 gauge x 3-1/2" pre-painted jambs
- 24 gauge pre-painted white door panel
- Full perimeter weatherstripping
- Universal 4-way swing
- 3'0" x 6'-8" RO 39-1/4" x 81-1/4"
- 3 fixed pin hinges
- Nylon lockset insert
- Adjustable strike plate
- Prepped for closure



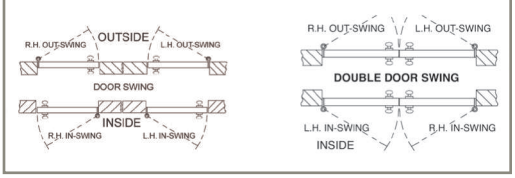


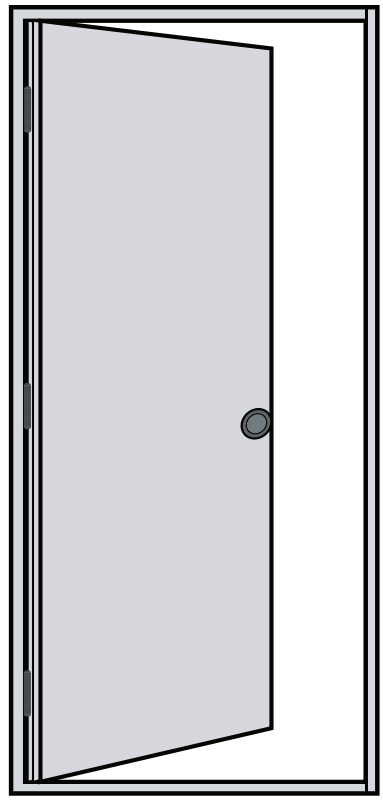
STANDARD AS2 STEEL ENTRY DOOR

RIGHT OR LEFT HAND SWING
OPTIONAL 1-LIGHT 22 X 36 WINDOW

- Full 1-3/4" thick panel
- Wrap-around design gives commercial look to panel
- Pre-hung 4-way universal swing
- Frame has common header/threshold
- 2-3/4" backset standard
- 26 gauge pre-painted white door panel
- Fixed-pin hinges
- Nylon lockset insert
- 16 gauge x 3-1/2" pre-painted jambs
- 3'0" x 6'-8" RO 38-1/4"x 81-1/4"

DOOR SWING GUIDE





Sliding Door Systems



SIDE RAIL



DOUBLE COUPLE H RAIL



STEEL GIRT



BOTTOM RAIL



BIGG FRAME
BOTTOM RAIL



BIGG FRAME SIDE RAIL



BIGG FRAME
DOUBLE COUPLE H RAIL



KEYHOLE TRACK



STAY GUIDE



CANNONBALL
TROLLIES



CANNONBALL
SPLICE COLLAR



DOUBLE TRACK
BRACKET



CENTER SNUGGER



JAMB LATCH



CANNONBALL
KEEPER STOPPER



TRACK END CAP



OFFSET ADJUSTABLE
STAY ROLLER



LONG FACE MOUNT
TRACK BRACKET



ADJUSTABLE
DOOR STOP



SHORT FACE MOUNT
TRACK BRACKET

JUMBO DOOR HANDLE

Insulations/Vapor Barriers

WALL INSULATION



POST FRAME INSULATION

- Available in 93″ x 55'
- Unfaced R19 batt
- Strong and resilient insulation
- Easily to cut and install



VINYL BACKED INSULATION

- 4′ x 50′ and 5′ x 50′ rolls
- 6″ R19 with vinyl back
- Energy saver
- Sound control batts
- Easy to install

VAPOR BARRIERS



REFLECTIVE DOUBLE BUBBLE FOIL / WHITE INSULATION

- 4′ x 125′ and 6′ x 125′ roll sizes
- Easy to handle and install
- Class A / Class 1 Fire Rating
- Inhibits dew point condensation
- Non-toxic / non-carcinogenic



THERMOBLOCK FOAM INSULATION

- Lightweight 4′ x 8' sheets
- Non-toxic and requires no special equipment or clothing
- Reflects radiant energy back to its source, helping distribute heat evenly, resulting in greater energy savings
- Virtually eliminates moisture and air infiltration.

CEILING INSULATION



FIBERGLASS INSULATION BATT

- R-30 unfaced 24″ x 48″
- Pre-cut for easy install
- Helps maintain temperature and control noise



FOAM AIR BAFFLE

- Polystyrene construction is light-weight and moisture resistant
- Designed to channel air into the attic for circulation
- Install between rafters to provide an unobstructed air channel through insulation to keep air flowing from soffits to ridge vents
- Can be cut to fit most joist spaces

Ventilation Systems



Ivent ECO

- Preinstalled 1/2″ butyl tape for waterproof seal
- Compatible with existing 4″ systems



Ivent Wallvent ECO

- Lower opening with grid drains condensation
- 4-1/4″ vent inlet pipe connects to 4″ duct



Ivent Attic Vent

- Preinstalled 1/2″ butyl tape for waterproof seal
- Engineered for roofs with a 3/12 minimum slope



Ivent Cable Roof Penetration

- Preinstalled 1/2″ butyl tape for waterproof seal
- EPDM rubber seals cables up to 1″ diameter



Ivent Roto Attic Vent

- Preinstalled 1/2″ butyl tape for waterproof seal
- Compatible with existing 4″ systems

Disclaimer: Mounting method shown may differ depending on roofing system.

Accessories



OUTSIDE FOAM SEALER



UNI-SEAL



INSIDE FOAM SEALER



ROLLED VENT



BUTYL TAPE 3/8″ X 45′ ROLL



BUTYL TAPE 1″ X 50′ ROLL



WEATHER TIGHT
LP VENT

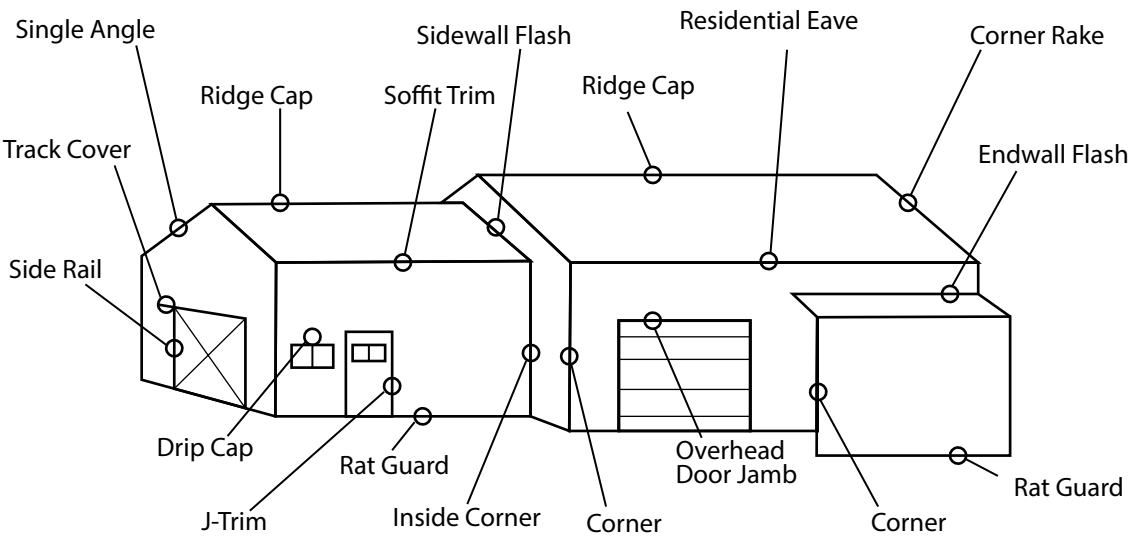


SNOW DEFENDER 4500



SOLAR SEAL
COLOR MATCHED CAULK

TRIM PLACEMENT CHART





Delivery Within 48 Hours or Less

On-Site Damage Free, Fast Delivery!

Ramco is founded and owned by a former contractor who knows what kind of problems a missed delivery will cause on the job site.

That's why we make it our personal mission to make sure your steel order is delivered on time.

- 48 Hour or less delivery
- Damage Free
- Well Packaged Materials
- Properly Organized When Delivered

Disclaimer: Ramco reserves the right to change "Delivery within 48 hours or less" without prior notice.

UL LISTED

SELECT RAMCO METAL PANELS ARE UL CERTIFIED

▪ ▪ ▪ FULL UL LISTING AND COMPLIANCE ▪ ▪ ▪
EXPERIENCE THE BENEFITS OF THIRD PARTY CERTIFICATION
FROM THE BEST KNOWN INDEPENDENT PRODUCT CERTIFICATION ORGANIZATION
THAT PERFORMS UNANNOUNCED ON-SITE INSPECTIONS

UL®
LISTED

SELECT METAL PANELS MANUFACTURED BY RAMCO ARE UL CERTIFIED

U.L. (Underwriters Laboratories) is an independent, not-for-profit product safety testing and certification organization, founded in 1894. Over the last century, Underwriters Laboratories has become the world's best known independent product safety certification organization. Millions of products and their components are tested to UL's rigorous safety standards.

Underwriters Laboratories publishes a list stating the product has been tested to and complies with the applicable Standard. Underwriters Laboratories also maintains quarterly inspections to assure production of the listed products are in accordance with the listing. Having UL Listing guarantees that the product fully complies with each and every one of UL's requirements in the applicable Standard, and the manufacturer's product can then bear the UL Mark.

The UL listing is called a "Third Party Certification" providing an unbiased safety assurance to interested parties including the manufacturer, the specifier, and the consumer. UL's field reps worldwide conduct periodic, unannounced on site inspections of UL-certified products in the manufacturer's factory. The product is verified as being fully compliant with the set of rules governing the product.

Ramco

UL CERTIFIED GUARANTEES CONFIDENCE IN QUALITY AND DURABILITY
Visit www.ul.com certification directory to see our listing R38846

"Thicker Steel, Delivered Fast"

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Rochester, IN 46975
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Fax: (574) 223-7846
Email: Sales@ramcosuppply.com

Middlebury, IN
53117 IN-13
Middlebury, IN 46540
Phone: (800) 575-1713
Fax: (877) 211-8040

Woodburn, IN
22822 Roemer Drive
Woodburn, IN 46797
Phone: (260) 632-0598
Fax: (260) 632-0606

PAINT SYSTEM:
☐ Smooth
☐ Crinkled

☐ ORDER
☐ ESTIMATE

PANEL PROFILE:
☐ Ram-Panel
☐ RX-4
☐ Board & Batten
☐ 24ga. 17" Super Loc
☐ 26ga. 16" Super Loc
☐ Corrugated: ☐3/4" ☐1 ☐1/4"
☐ R Panel
☐ Liner Panel
☐ Metal Lap
☐ Modern Plank

Bill to: _____ Job Name/P.O _____ Date_____

Phone: _____ Fax: _____ Delivery Date: _____ Pick Up Dat e: _____

Email: _____ Address: _____

PANELS

QTY:	FT:	IN:	COLOR:

NOTES



ROCHESTER
4572 N Old US Highway 31
Rochester, Indiana 46975
877-889-7802

WOODBURN
22822 Roemer Drive
Woodburn, Indiana 46797
844-435-0598

MIDDLEBURY
53117 IN-13
Middlebury, IN 46540
800-575-1713

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